

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

GSISLV-TR/15085/CL1/75/22/1

GSI SLV-TR hereby certifies that the welding company

ASAS Alüminyum San. ve Tic. A. S.
Kücücek İstiklal Mahallesi Kısla Alanı Caddesi No:2-2/1
54400 Akyazı / SAKARYA
Türkiye

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-11-11 until 2028-11-10

Ankara, 2025-11-11
Place and date of issue

Lead auditor: Engineer AKCAM

Kaynak Teknolojisi
GSI SLV
Türkiye
2
Engineer KARAMAN
deputy head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23.1 23.1	t = 1 - 20 mm t = 1 - 20 mm	FW, BW, partly mechanized FW, BW, Robots
135	1.2	t = 4 - 50 mm D ≥ 65 mm	FW, partly mechanized
141	23.1 23.1	t = 1 - 15.7 mm t = 1 - 20 mm	FW, manually BW, manually

Area of Application:

- New construction of frames for window, side walls and entrance doors as well as supporting frames for internal and external equipment parts.

Responsible welding coordinator(s):

Arif Fatih YIGIT, Level A (IWE)

born: 1982-10-23

1st deputy(ies) of the responsible welding coordinator(s):

Faruk TOSUN, Level A (IWE)

born: 1990-03-06

Others deputies:

Osman Nuri TUTKUN, Level A (IWE)
Recep BABILOGLU, Level C

born: 1982-08-07
born: 1979-06-25

Remarks:

Register no.:

GSISLV-TR/15085/CL1/75/22/1

General provisions:

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.